

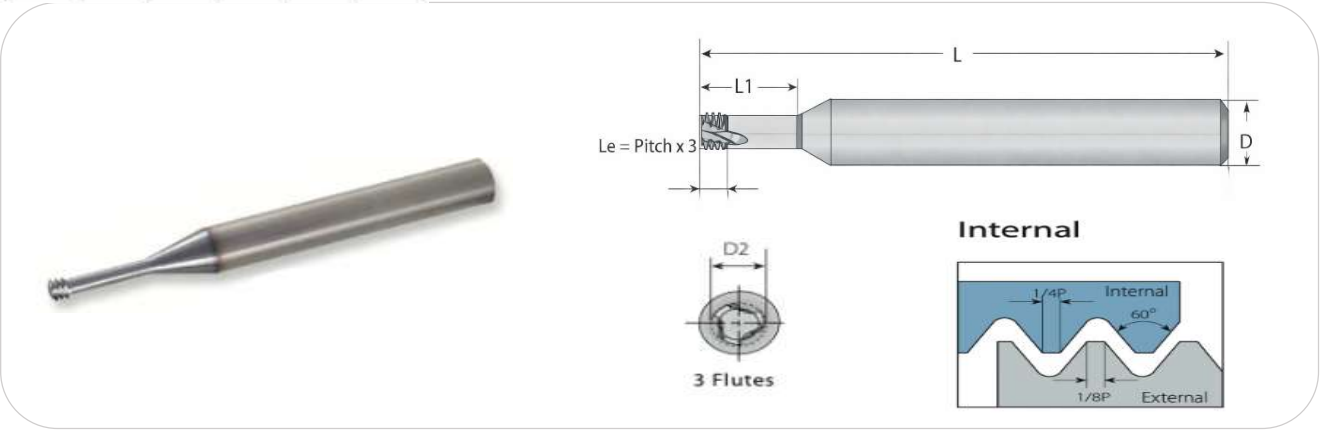
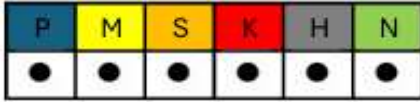
BALKANLAR MÜHENDİSLİK

ÜRÜN DEĞİL ÇÖZÜM SUNUYORUZ



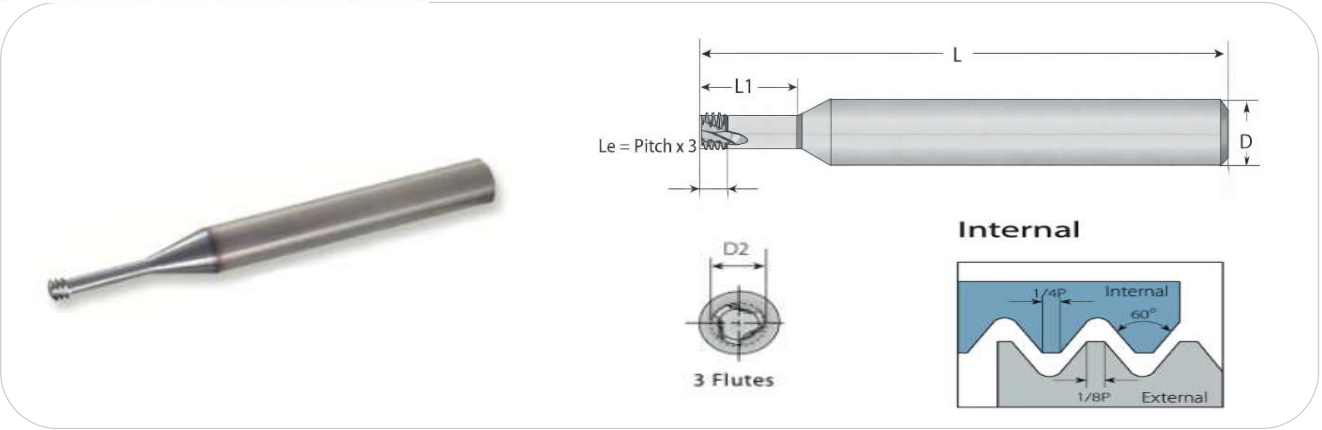
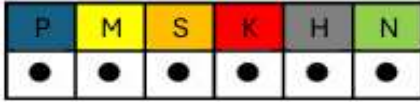
DİŞ AÇMA FREZESİ
THREAD MILLING

THREAD MILL 3 FLUTE - 2XD



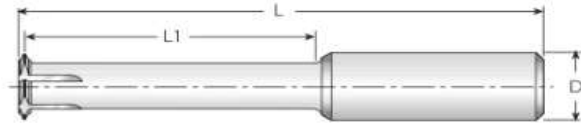
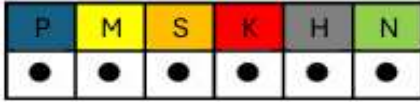
Code	M Coarse Teeth	M Fine Teeth	Pitch	L1	L	D2	D	Dmin
BM3F-M1.2-0,25-3,4-50	M1.2X0,25	-	0,25	3,4	50	0,85	4	0,95
BM3F-M1.4-0,30-3,4-50	M1.4X0,30	-	0,30	3,4	50	1,05	4	1,10
BM3F-M1.6-0,35-3,4-50	M1.6X0,35		0,35	3,4	50	1,20	4	1,25
BM3F-M2.0-0,40-4,2-50	M2.0X0,40		0,40	4,2	50	1,55	4	1,60
BM3F-M2.2-0,45-4,6-50	M2.2X0,45		0,45	4,6	50	1,65	4	1,75
BM3F-M2.5-0,45-5,2-50	M2.5X0,45		0,45	5,2	50	1,95	4	2,05
BM3F-M3.0-0,50-6,2-50	M3.0X0,50	M3.5-M16X0,50	0,50	6,2	50	2,40	4	2,50
BM3F-M3.5-0,60-7,3-50	M3.5X0,60		0,60	7,3	50	2,75	4	2,90
BM3F-M4.0-0,70-8,3-50	M4.0X0,70		0,70	8,3	50	3,15	4	3,30
BM3F-M5.0-0,80-10,4-57	M5.0X0,80		0,80	10,4	57	4,05	6	4,20
BM3F-M6.0-1,00-12,5-57	M6.0X1,00	M8-M40X1,0	1,00	12,5	57	4,80	6	5,00
BM3F-M8.0-1,25-16,6-63	M8.0X1,25		1,25	16,6	63	6,50	8	6,80
BM3F-M10.0-1,50-20,8-73	M10.0X1,50	M12-M48X1,50	1,50	20,8	73	8,20	10	8,50
BM3F-M12.0-1,75-25,0-73	M12.0X1,75		1,75	25,0	73	9,90	10	10,30
BM3F-M16.0-2,00-33,0-83	M16.0X2,00		2,00	33,0	83	11,90	12	14,00
BM3F-M20.0-2,50-41,3-92	M20.0X2,50		2,50	41,3	92	15,90	16	17,50

THREAD MILL 3 FLUTE - 3XD

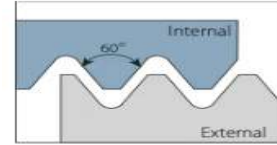


Code	M Coarse Teeth	M Fine Teeth	Pitch	L1	L	D2	D	Dmin
BM3F-M1.6-0,35-5,0-50	M1.6X0,35		0,35	5,0	50	1,20	4	1,25
BM3F-M2.0-0,40-6,2-50	M2.0X0,40		0,40	6,2	50	1,55	4	1,60
BM3F-M2.5-0,45-7,7-50	M2.5X0,45		0,45	7,7	50	1,95	4	2,05
BM3F-M3.0-0,50-9,2-50	M3.0X0,50	M3.5-M16X0,50	0,50	9,2	50	2,40	4	2,50
BM3F-M4.0-0,70-12,3-50	M4.0X0,70		0,70	12,3	50	3,15	4	3,30
BM3F-M5.0-0,80-15,4-57	M5.0X0,80		0,80	15,4	57	4,05	6	4,20
BM3F-M6.0-1,00-18,6-57	M6.0X1,00	M8-M40X1,0	1,00	18,6	57	4,80	6	5,00
BM3F-M8.0-1,25-24,6-63	M8.0X1,25		1,25	24,6	63	6,50	8	6,80

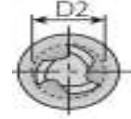
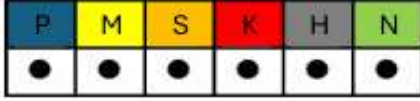
THREAD MILL 1 FLUTE - 3XD



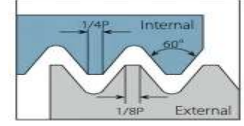
Internal



Code	M Coarse Teeth	M Fine Teeth	Pitch	L1	L	D2	D	Dmin
BM1F-M1.2-0,25-3,6-50	M1.2X0,25	-	0,25	3,6	50	0,85	4	0,95
BM1F-M1.4-0,30-4,2-50	M1.4X0,30	-	0,30	4,2	50	1,05	4	1,10
BM1F-M1.6-0,35-4,8-50	M1.6X0,35		0,35	3,4	50	1,15	4	1,25
BM1F-M2.0-0,40-6,0-50	M2.0X0,40		0,40	6,0	50	1,45	4	1,60
BM1F-M2.5-0,45-7,5-50	M2.5X0,45		0,45	7,5	50	1,90	4	2,05
BM1F-M3.0-0,50-9,0-50	M3.0X0,50		0,50	9,0	50	2,35	4	2,50
BM1F-M3.5-0,60-7,3-50	M3.5X0,60		0,60	7,3	50	2,75	4	2,90
BM1F-M4.0-0,70-12,0-50	M4.0X0,70		0,70	12,0	50	3,15	4	3,30
BM1F-M5.0-0,80-16,0-45	M5.0X0,80	M5X0,50 M5X0,75	0,50-0,80	16,0	45	3,90	4	4,20
BM1F-M6.0-1,00-20,0-51	M6.0X1,00	M6X0,50 M6X0,75	0,50-1,00	20,0	51	4,85	6	5,00
BM1F-M8.0-1,25-25,0-64	M8.0X1,25	M7X0,50 M7X0,75 M7.5X1,00	0,50-1,25	25,0	64	5,90	6	6,80
BM1F-M10.0-1,50-32,0-63	M10.0X1,50	M10X1,00 M10X1,25	1,00-1,50	32,0	63	7,90	8	8,50
BM1F-M10.5-0,50-35,0-73		M10.5X0,5	0,50	35,0	73	9,90	10	
BM1F-M11.0-0,75-35,0-73		M11.0X0,75	0,75	35,0	73	9,90	10	
BM1F-M11.0-1,00-35,0-73		M11.0X1,00	1,00	35,0	73	9,90	10	
BM1F-M12.0-1,75-38,0-73	M12.0X1,75	M12X1,00 M12X1,25 M12X1,5	1,00-1,75	38,0	73	9,90	10	10,30
BM1F-M13.5-1,00-45,0-83		M13,5X1,00	1,00	45,0	83	11,90	12	
BM1F-M14,0-1,25-45,0-83		M14,0X1,25	1,25	45,0	83	11,90	12	
BM1F-M14,0-1,50-45,0-83		M14,0X1,50	1,50	45,0	83	11,90	12	
BM1F-M14.0-2,00-44,0-92	M14.0X2,00		2,00	44,0	92	10,20	12	14,00
BM1F-M16.0-2,00-50,0-83	M16.0X2,00		2,00	50,0	100	12,20	14	14,00
BM1F-M18.0-2,50-57,0-108	M18.0X2,50		2,50	57,0	108	12,90	14	14,00
BM1F-M20.0-2,50-63,0-114	M20.0X2,50		2,50	63	114	14,80	16	17,50



External / Internal



Defined by: R262 (DIN 13)
Tolerance class: 6g/6H

Code	M Coarse Teeth	M Fine Teeth	Pitch	Le	L	D2	D	Dmin
BMMF-M3.0-0,50-6,0-50	M3.0X0,50	M3.5-M16X0,50	0,50	6,2	50	2,20	4	2,50
BMMF-M4.0-0,50-8,0-50		M4.0X0,50	0,50	8,0	50	3,00	4	3,50
BMMF-M5.0-0,50-10,0-50		M5.0X0,50	0,50	10	50	3,90	4	4,50
BMMF-M4.0-0,70-8,4-50	M4.0X0,70		0,70	8,4	50	2,80	4	3,30
BMMF-M6.0-0,75-12,0-50		M6.0X0,75	0,75	12	50	3,90	4	5,30
BMMF-M5.0-0,80-10,4-50	M5.0X0,80		0,80	10,4	50	3,50	4	4,20
BMMF-M6.0-1,00-12,0-50	M6.0X1,00	M8-M40X1,0	1,00	12,0	50	3,90	4	5,00
BMMF-M8.0-1,00-16,0-57		M8.0X1,00	1,00	16,0	57	5,90	6	7,00
BMMF-M10.0-1,00-20,0-60		M10.0X1,00	1,00	20,0	60	7,90	8	9,00
BMMF-M12.0-1,00-24,0-73		M12.0X1,00	1,00	24,0	73	9,90	10	11,00
BMMF-M8.0-1,25-16,25-57	M8.0X1,25		1,25	16,25	57	5,80	6	6,80
BMMF-M10.0-1,25-20,0-60		M10.0X1,25	1,25	20,00	60	7,70	8	8,80
BMMF-M10.0-1,50-21,0-60	M10.0X1,50	M12-M48X1,50	1,50	21,0	60	7,70	8	8,50
BMMF-M12.0-1,50-24,0-73		M12.0X1,50	1,50	24,0	73	9,40	10	10,50
BMMF-M14.0-1,50-28,5-83		M14.0X1,50	1,50	28,5	83	9,40	12	10,50
BMMF-M16.0-1,50-33,0-83		M16.0X1,50	1,50	33,0	83	11,90	12	14,50
BMMF-M12.0-1,75-24,5-73	M12.0X1,75		1,75	24,5	73	8,70	10	10,20
BMMF-M14.0-2,00-28,0-73	M14.0X2,00		2,00	28,0	73	9,90	10	12,00
BMMF-M16.0-2,00-32,0-83	M16.0X2,00	M17-M80X2,0	2,00	32,0	83	11,90	12	14,00
BMMF-M18.0-2,50-40,0-92	M18.0X2,50	M17-M80X2,0	2,50	40,0	92	13,90	14	15,50
BMMF-M20.0-2,50-40,0-92	M20.0X2,50	M17-M80X2,0	2,50	40,0	92	13,90	14	15,50
BMMF-M22.0-2,50-40,0-92	M22.0X2,50	M17-M80X2,0	2,50	40,0	92	13,90	14	15,50
BMMF-M24.0-3,00-42,0-92	M24.0X3,00		3,00	42,0	92	15,90	16	21,00

BALKANLAR MÜHENDİSLİK

ÜRÜN DEĞİL ÇÖZÜM SUNUYORUZ



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